

## Curriculum Vitae of the machine Reference number: 26532



### SITMA 750 Inserting Machine

<b>Production Year:</b>	2004
<b>Availability:</b>	immediately
<b>Sale Reason:</b>	production reduction



**Condition of the Machine:** functional, condition and wear and tear according to its age, well maintained not in production but still plugged in

**Disclaimer:** The Condition of the Machine assessment presented in this CV was either obtained from the last machine operator or is based on an inspection performed by our employee, just to provide you with as much information as possible. For more certainty we recommend your own check or an assessment of an independent mechanic. We cannot provide you with any machine guarantee.

#### More Details:

Automatic Inserting and Polywrapping Line for Printed Materials and Direct Mail  
A high-performance automatic packaging line designed for collating, personalizing, and polywrapping printed materials, magazines, catalogs, direct mail items, and other products.

The system enables automatic insertion of multiple inserts, application of three-dimensional items, address personalization, labeling, and subsequent packaging in shrink or non-shrink film.

#### Main Features

- Automatic feeding of the main product
- Opening of the product under the cover or in the center fold
- Insertion of up to 6 flat (2D) inserts
- Insertion and optional gluing of one three-dimensional (3D) item
- Application of self-adhesive labels
- Printing of two independent addresses on the finished package
- Film wrapping with side-seal or top-seal configuration
- Capability to use pre-printed film with precise registration and cutting
- Film shrinking in a heat tunnel
- Cross-stacking of finished mail pieces

#### Packaging Parameters

Without 3D item  
Minimum size: 130 × 150 mm  
Product thickness: 2–30 mm  
With 3D item  
Minimum size: 175 × 250 mm  
Total package thickness: up to 30 mm  
Maximum 3D item height: 25 mm

#### Film Specifications

Film width: 250–700 mm, depending on sealing configuration  
Film thickness: 13–50 µm (recommended: 22–35 µm)  
Maximum film roll diameter: 600 mm

#### Advantages

- Modular design
- High format flexibility
- Integrated personalization, addressing, and packaging
- Capability to insert both 2D and 3D inserts
- Processing of pre-printed films with precise registration and trimming

SITMA 750 Polywrapping Line  
The SITMA 750 packaging line is designed for automatic insertion of supplements, personalization, application of three-dimensional items, film wrapping, and address printing.

#### Main Technical Specifications

##### Main Product Format

Minimum: 100 × 150 mm  
Maximum: 300 × 420 mm

##### Main Product Thickness

2–30 mm

Maximum stack height in feeder: 60 mm

Insert Capacity

Up to 6 flat (2D) inserts

1 three-dimensional (3D) item

1 self-adhesive label

Addressing

Printing of two addresses on the finished package

Package Sealing

Side-seal or top-seal configuration

Compatible with pre-printed film and precise registration cutting

Package Thickness

2–30 mm without 3D item

Up to 30 mm including 3D item

Film Specifications

Top seal

Film width: 299–700 mm

Side seal

Film width: 344–600 mm

Recommended film thickness

22–35  $\mu\text{m}$