

## Curriculum Vitae of the machine Reference number: 25517



## GMA QUATRO 1611-22 + GMA NORIA 1213-35 line Label Punching Machine

### SPECIAL OFFER

**Production Year:** 2008

**Availability:** immediately

**Sale Reason:** purchase of a new machine



**Condition of the Machine:** good condition, fully functional dismantled and stored

**Machinery Europe's Opinion:** First careful owner. The machine is fully operable for sure.

**Disclaimer:** The Condition of the Machine assessment presented in this CV was either obtained from the last machine operator or is based on an inspection performed by our employee, just to provide you with as much information as possible. For more certainty we recommend your own check or an assessment of an independent mechanic. We cannot provide you with any machine guarantee.

#### More Details:

Flanging and assembling line  
GMA QUATRO 1611-22 flanging machine in-line with GMA NORIA 1213-35 assembling machine  
4 punching mandrels (segments)  
various template diameters available  
shaping and gluing equipment including collar  
single-point gluing with Nordson hot melt adhesive  
manufacturer GMA CE, France  
flanging machine GMA QUATRO 1611-22 operation options:  
**MANUAL OPERATION:**  
having supplied the magazines with pre-cut blanks  
adjusted the flanging machine on the required box height  
set the disconnecting with handle on I on the side of the cabinet  
to open the lockable air disconnecting switch  
position the key button "automatic/manual" on "manual"  
press on the push-button "reset"  
wait until the heating temperature is reached  
the flanging machine is set into operation : blue light : flickering - fixed  
press on the green button "general ON / OFF"  
the setting into operation of the flanging machine may be carried out either on the cabinet with the push-button  
"stroke/stroke" or from the manual control casing where it is also possible to start the "stroke/stroke" operation  
**AUTOMATIC OPERATION**  
proceed in the same way as for the manual operation up to the phase "heating temperature standby"  
set the belts into operation using the button "belt ON/OFF" located on the cabinet of the assembling machine  
position the key button "automatic/manual" on automatic  
press on the green button "flanging machine general ON/OFF"  
the flanging machine is set into automatic operation